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647.3902

Job Sheet 181714



Part No: 647.3902

Job Qty: 2 ea

Part Name: Lower Deflector Assembly, High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/7/18

Job Tracking No:

Due Date: 9/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C2 SHEET 1 IPP REV:A 13.09.03 NEW ISSUE DD VERF:JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 2 Ea  | 9/3/18     | 9/3/18   | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | OCT 03 2018 |
| 110   | Packaging          | 2 pcs | 9/3/18     | 9/3/18   | 0.00      | 0.00    | Packaging1-1          |           | OCT 03 2018 |
| 120   | Small Fab          | 2 pcs | 9/3/18     | 9/3/18   | 0.00      | 0.74    | Small Fab-1           |           |             |
| 130   | QC                 | 2 pcs | 9/3/18     | 9/3/18   | 0.00      | 0.00    | QC5                   |           |             |
| 140   | Packaging          | 2 pcs | 9/3/18     | 9/3/18   | 0.00      | 0.00    | Packaging3-1          |           |             |
| 150   | QC21-SA            | 2 Ea  | 9/3/18     | 9/3/18   | 0.00      | 0.00    | QC21                  |           | OCT 03 2018 |

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note .  
Descriptions: 140 - \*\*\*IDENTIFY AS PER IAW MPP-120\*\*\*

## Job BOM

| Part / Item   | Component Name                           | Quantity    | Operation             | Container |
|---------------|------------------------------------------|-------------|-----------------------|-----------|
| 647.3912      | Breakaway Tip Wirestrike for Wire Strike | 2 Ea (1 ea) | 90-Start up Operation | 5105693   |
| 647.3914      | Breakaway Tip, Long                      | 2 Ea (1 ea) | 90-Start up Operation | 5105253   |
| MS20470AD6-12 | Rivet                                    | 6 Ea (3 ea) | 90-Start up Operation | FL3664-4  |

## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | 647.3912       | 2        | 10        | 0         |
|                       | 647.3914       | 2        | 10        | 0         |
|                       | MS20470AD6-12  | 6        | 290       | 0         |

## Part Specifications

Specifications could not be found.

Plex 10/2/18 3:30 PM dart.leroux.jason

**DART**  
AEROSPACE  
Container No: S115450  
Part: 6473902  
Job No: 181714  
Serial No/Batch: S115450  
Revision:  
Inspector:  
Exp Date:  
Instructions:

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Date: 10/03/18